

Work Order ID 76067***76067***

Page 1

November-04-11 11:46:04 AM

Item ID: D206-558-043 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Dual Cargo Mirror Assembly, 6 inch Round
Start Date: 11/04/11 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 11/04/11 Req'd Qty: 1.00 ***1*** Customer:
Reference: DISASSEMBLE

Approvals: Process Plan: Date: Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr								
IIN D206-558	Rev C								

150 Packaging 0.00
150
Packaging Memo 0.00
Packaging PULL FROM STOCK:
 1 X D206-558-043 B64964
 DISASSEMBLE KIT, RETURN ALL ITEMS BACK TO STOCK

160 QC21- Final Inspection - Work Order Release 0.00
160
QC Memo 0.00
Quality Control

11/11/11
11/11/11
ME 11-11-04

Picklist Print

November-04-11 11:46:03 AM

Page 1
7

Work Order ID: 76067

Parent Item: D206-558-043

Parent Item Name: Dual Cargo Mirror Assembly, 6 inch Round

Start Date: 11/04/11

Required Date: 11/04/11

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP G02.09.19Re-format; Incorporated D2066KJ
IPP Rev:H 08-05-14 now @ chg006/ add D3778-1 per ECN1171 DD verified:
IPP Rev:I 08-08-19 now @ chg 007 DD verified by:ec IPP Rev:J 10.10.27 fixe route seq
DD verf:EC IPP REV:K 11.01.19 AS PER CHG009 DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3-4A Bolt		Purchased	No				Each	432.0000					
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST350		432							
				104291		132							
				104625		300							
AN526-1032R9 Screw		Purchased	No				Each	72.0000					
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST328		72							
				116900		4							
				117395		68							
D2011-101 6" Mirror		Manufactured	No				Each	1.0000					
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST226		1							
				70729		1							
D2053 Mounting Bracket		Manufactured	No				Each	23.0000					
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST005		23							
				71595		23							

M 114214 - 4 SP 11-11-04

M 114382 - 4 SP
11-11-04

58395² CU

B 58¹395 - 1 SP 11-11-04

Picklist Print

November-04-11 11:46:04 AM

Page 2

Work Order ID: 76067

Parent Item: D206-558-043

Parent Item Name: Dual Cargo Mirror Assembly, 6 inch Round

Start Date: 11/04/11

Required Date: 11/04/11

Start Qty: 1.00

Required Qty: 1.00

D206-558-043

Manufactured No

Each 8.0000

1

Dual Cargo Mirror Assembly, 6 inch Round

Location

Loc Qty

Loc Code

FG042

8

65746

2

66316

2

74844

4

Manufactured

No

Each 0.0000

-1

D2066

Arm

D2067

Connector

Manufactured

No

Each 32.0000

-1

Location

Loc Qty

Loc Code

ST005

32

67403

2

70066

30

Manufactured

No

Each 29.0000

-1

D2071

Cable Assembly

Location

Loc Qty

Loc Code

ST222

29

69196

1

71206

15

74112

13

Manufactured

No

Each 9.0000

-1

D3778-1

Bracket

Location

Loc Qty

Loc Code

ST228

9

71205

9

November-04-11 11:46:04 AM

Shop Packet Print

Page 2

Picklist Print

November-04-11 11:46:04 AM

Page 3

Work Order ID: 76067

Parent Item: D206-558-043

Start Date: 11/04/11

Required Date: 11/04/11

Parent Item Name: Dual Cargo Mirror Assembly, 6 inch Round

Start Qty: 1.00

Required Qty: 1.00

MS21042L3 Purchased No Each 9,453.0000
Nut

m114718 -2 SP.

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST300	473	
117441	16	
117885	42	
118451	27	
118927	388	
ST516	6000	
119017	6000	
ST518	2980	
119075	2980	

MS21919-DG5 Purchased No Each 29.0000
Clamp

m114988 -2 SP.

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST306	29	
118840	29	

MS35489-9 Purchased No Each 36.0000
Grommet

-1 SP 11-11-04

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST296	36	
107376	36	

NAS1149D0363J Purchased No Each 2,375.0000
Washer

m110985 -6 SP. 11-11-04

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST019	16	
117505	16	
ST298	2359	
117601	165	
118077	85	
118612	109	
118968	2000	

November-04-11 11:46:04 AM

Shop Packet Print

Page 3

Item ID: D206-558-043

Status	Item ID	Rev	Name	Start Date	Quantity Per	UOM	Stop Date	Route Seq ID	Scrap Quantity	Comments	Date Last Mod	Add Date
	AN3-4A		Bolt	1/01/08	4.0000	Each		130	0.0000		10/27/10 8:4...	12/05/09
	AN526-1032R9		Screw	1/01/08	4.0000	Each		130	0.0000		10/27/10 8:4...	12/05/09
	AN960JD10L		Washer	1/01/08	6.0000	Each		130	0.0000		10/27/10 8:4...	12/05/09
	D2011-101		6" Mirror	12/05/09	2.0000	Each		110	0.0000		10/27/10 8:4...	12/05/09
	D2053		Mounting Bracket	12/05/09	1.0000	Each		130	0.0000		10/27/10 8:4...	12/05/09
	D2066		Arm	10/27/10	1.0000	Each		110	0.0000		10/27/10 8:4...	10/27/10
	D2067		Connector	12/05/09	1.0000	Each		130	0.0000		10/27/10 8:4...	12/05/09
	D2071		Cable Assembly	12/05/09	1.0000	Each		130	0.0000		10/27/10 8:4...	12/05/09
	D3778-1		Bracket	1/19/11	1.0000	Each		140	0.0000		1/19/11 1:07...	1/19/11
	MS21042L3		Nut	1/01/08	1.0000	Each		130	0.0000		10/27/10 8:4...	12/05/09
	MS21919-DG5		Clamp	1/01/08	2.0000	Each		130	0.0000		10/27/10 8:4...	12/05/09
	MS35489-9		Grommet	1/01/08	1.0000	Each		130	0.0000		10/27/10 8:4...	12/05/09

NAS1149D0363J

76067
- 64964

h